

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions and listings of claims in the application:

Listing of Claims:

Claim 1 - 10. **(Canceled)**.

11. **(Previously presented)** An electrical machine, comprising a housing for the machine, the housing including a housing body (2) and a housing cap (3), a brush holder (5) disposed in the housing for holding brushes (6), and an elastic region (4; 11) in the housing cap (3) which enables positioning of the brush holder (5) relative to a commutator (7) from outside the housing, wherein the elastic region (4) is embodied as an independently formed elastomer element disposed in and secured in the housing cap (3), and wherein a seal is achieved between the elastomer element and the housing cap (3).

12. **(Canceled)**

13. **(Previously presented)** The electrical machine according to 11, wherein the elastomer element secured in the housing cap (3) is shaped as a cylinder.

14. **(Canceled)**

15. **(Previously presented)** The electrical machine according to claim 11, wherein the elastomer element is an elastomer diaphragm.

16. **(Previously presented)** The electrical machine according to claim 13, wherein the elastomer element is provided with a fastening slot in an outer circumference of the cylinder thereby achieving the seal between the elastomer element and the housing cap.

Claims 17-22. **(Canceled)**

23. **(Previously presented)** The electrical machine according to claim 11, wherein the electrical machine is embodied as watertight.

Claims 24-26. **(Canceled)**

27. **(Previously presented)** The electrical machine according to claim 11, wherein the electrical machine is used in a vehicle as a drive for electrically actuated accessories.

28. **(Canceled)**

29. **(Previously presented)** The electrical machine according to claim 11, wherein the electrical machine is used in a vehicle as a drive for windshield wipers.

30. **(Withdrawn)** An installation method for installing a brush holder (5) of an electrical machine (1), including the following steps:

- installing the brush holder (5) in a housing body (2);
- installing further components of the electrical machine in the housing body (2);
- closing the housing (2) with a housing cap (3);
- providing an elastic region (4; 11) in the housing body (2) or the housing cap (3); and
- final positioning the brush holder (5) relative to a commutator (7) from outside the electrical machine (1), via the elastic region (4; 11).

31. **(Canceled)**

32. **(Previously presented)** The electrical machine according to claim 11, wherein the brush holder (5) is disposed in the housing body (2) by a slight press fit.

33. **(Canceled)**

34. **(Previously presented)** The electrical machine according to claim 11, wherein a seal (9) is embodied between the housing cap (3) and the housing body (2).

Appl. No. 10/532,491
Submission under 37 CFR 1.114
Dated January 29, 2007

35. **(New)** The electrical machine according to claim 11, wherein a fastening slot is provided in the outer circumference of the cylinder, so that a double seal is achieved between the elastomer element 4 and the housing cap 3.

36. **(New)** The electrical machine according to claim 11, wherein the elastomer element (4) is welded to the housing cap (3).